SECTION 08 9119
FIXED LOUVERS

PART 1 - GENERAL

1.1 RELATED DOCUMENTS
A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

1.2 SUMMARY
A. Section Includes:
   1. Fixed, formed-metal louvers.

B. Related Requirements:
   1. Section 081113 "Hollow Metal Doors and Frames" for louvers in hollow-metal doors.
   2. Section 081416 "Flush Wood Doors" for louvers in flush wood doors.

1.3 DEFINITIONS
A. Louver Terminology: Definitions of terms for metal louvers contained in AMCA 501 apply to this Section unless otherwise defined in this Section or in referenced standards.
B. Horizontal Louver: Louver with horizontal blades (i.e., the axes of the blades are horizontal).
C. Vertical Louver: Louver with vertical blades (i.e., the axes of the blades are vertical).
D. Drainable-Blade Louver: Louver with blades having gutters that collect water and drain it to channels in jambs and mullions, which carry it to bottom of unit and away from opening.
E. Wind-Driven-Rain-Resistant Louver: Louver that provides specified wind-driven rain performance, as determined by testing according to AMCA 500-L.

1.4 ACTION SUBMITTALS
A. Product Data: For each type of product.
   1. For louvers specified to bear AMCA seal, include printed catalog pages showing specified models with appropriate AMCA Certified Ratings Seals.
B. Shop Drawings: For louvers and accessories. Include plans, elevations, sections, details, and attachments to other work. Show frame profiles and blade profiles, angles, and spacing.
   1. Show weep paths, gaskets, flashing, sealant, and other means of preventing water intrusion.
2. Show mullion profiles and locations.

C. Samples: For each type of metal finish required.

D. Delegated-Design Submittal: For louvers indicated to comply with structural and seismic performance requirements, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

A. Product Test Reports: Based on evaluation of comprehensive tests performed according to AMCA 500-L by a qualified testing agency or by manufacturer and witnessed by a qualified testing agency, for each type of louver and showing compliance with performance requirements specified.

B. Windborne-debris-impact-resistance test reports.

1.6 QUALITY ASSURANCE

A. Welding Qualifications: Qualify procedures and personnel according to the following:


1.7 FIELD CONDITIONS

A. Field Measurements: Verify actual dimensions of openings by field measurements before fabrication.

PART 2 - PRODUCTS

2.1 MANUFACTURERS

A. Source Limitations: Obtain louvers from single source from a single manufacturer where indicated to be of same type, design, or factory-applied color finish.

2.2 PERFORMANCE REQUIREMENTS

A. Delegated Design: Design louvers, including comprehensive engineering analysis by a qualified pro

B. Structural Performance: Louvers shall withstand the effects of gravity loads and the following loads and stresses within limits and under conditions indicated without permanent deformation of louver components, noise or metal fatigue caused by louver-blade rattle or flutter, or permanent damage to fasteners and anchors. Wind pressures shall be considered to act normal to the face of the building.

1. Wind Loads: Determine loads based on pressures as indicated on Structural Drawings.
C. Windborne-Debris-Impact Resistance: Louvers located within 30 feet of grade shall pass basic-protection, large-missile testing requirements in ASTM E 1996 for Wind Zone 1 when tested according to ASTM E 1886. Test specimens shall be no smaller in width and length than louvers indicated for use on Project.

D. Louver Performance Ratings: Provide louvers complying with requirements specified, as demonstrated by testing manufacturer's stock units identical to those provided, except for length and width according to AMCA 500-L.

E. Thermal Movements: Allow for thermal movements from ambient and surface temperature changes.

1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.


2.3 FIXED, FORMED-METAL LOUVERS

A. Horizontal, Drainable-Blade Louver as indicated in Architectural Louver Schedule:

1. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to the following:

   a. Construction Specialties, Inc.
   b. Greenheck Fan Corporation.
   c. Ruskin Company.

2. Louver Depth: 6 inches.
3. Frame and Blade Material and Nominal Thickness: aluminum sheet, not less than 0.064 inch.
4. Mullion Type: Exposed.
5. Louver Performance Ratings:

   a. Free Area: Not less than 50% for any given size of louver.
   b. Point of Beginning Water Penetration: Not less than 1000 fpm.
   c. Air Performance: Not more than 0.10-inch wg static pressure drop at 800-fpm free-area intake velocity.

6. AMCA Seal: Mark units with AMCA Certified Ratings Seal.

2.4 LOUVER SCREENS

A. General: Provide screen at each exterior louver.

1. Screen Location for Fixed Louvers: Interior face.
2. Screening Type: Insect screening.

B. Secure screen frames to louver frames with machine screws with heads finished to match louver, spaced a maximum of 6 inches from each corner and at 12 inches o.c.

C. Louver Screen Frames: Fabricate with mitered corners to louver sizes indicated.
1. Metal: Same type and form of metal as indicated for louver to which screens are attached. Reinforce extruded-aluminum screen frames at corners with clips.
2. Finish: Same finish as louver frames to which louver screens are attached.
3. Type: Rewirable frames with a driven spline or insert.

D. Louver Screening for Aluminum Louvers:
1. Insect Screening: Aluminum, 18-by-16 mesh, 0.012-inch wire.

2.5 BLANK-OFF PANELS

A. Uninsulated, Blank-Off Panels: Metal sheet attached to back of louver.
1. Aluminum sheet for aluminum louvers, not less than 0.050-inch nominal thickness.
2. Panel Finish: Same finish type applied to louvers, but black color.
3. Attach blank-off panels with clips.

2.6 MATERIALS

B. Fasteners: Use types and sizes to suit unit installation conditions.
1. Use hex-head or Phillips pan-head screws for exposed fasteners unless otherwise indicated.
2. For fastening aluminum, use aluminum or 300 series stainless-steel fasteners.
3. For fastening galvanized steel, use hot-dip-galvanized steel or 300 series stainless-steel fasteners.
4. For fastening stainless steel, use 300 series stainless-steel fasteners.
5. For color-finished louvers, use fasteners with heads that match color of louvers.
C. Postinstalled Fasteners for Concrete and Masonry: Torque-controlled expansion anchors, made from stainless-steel components, with capability to sustain, without failure, a load equal to 4 times the loads imposed, for concrete, or 6 times the load imposed for masonry, as determined by testing according to ASTM E 488, conducted by a qualified independent testing agency.
D. Bituminous Paint: Cold-applied asphalt emulsion complying with ASTM D 1187.

2.7 FABRICATION

A. Factory assemble louvers to minimize field splicing and assembly. Disassemble units as necessary for shipping and handling limitations. Clearly mark units for reassembly and coordinated installation.
B. Maintain equal louver blade spacing to produce uniform appearance.
C. Fabricate frames, including integral sills, to fit in openings of sizes indicated, with allowances made for fabrication and installation tolerances, adjoining material tolerances, and perimeter sealant joints.
1. Frame Type: Channel unless otherwise indicated.
D. Include supports, anchorages, and accessories required for complete assembly.
E. Provide vertical mullions of type and at spacings indicated, but not more than is recommended by manufacturer, or 72 inches o.c., whichever is less.
   1. Exposed Mullions: Where indicated, provide units with exposed mullions of same width and depth as louver frame. Where length of louver exceeds fabrication and handling limitations, provide interlocking split mullions designed to permit expansion and contraction.

F. Provide subsills made of same material as louvers or extended sills for recessed louvers.

G. Join frame members to each other and to fixed louver blades with fillet welds concealed from view, threaded fasteners, or both, as standard with louver manufacturer unless otherwise indicated or size of louver assembly makes bolted connections between frame members necessary.

2.8 STEEL FINISHES

A. Finish louvers after assembly.

B. High-Performance Organic Finish: Two-coat fluoropolymer finish complying with AAMA 2605 and containing not less than 70 percent PVDF resin by weight in color coat. Prepare, pretreat, and apply coating to exposed metal surfaces to comply with coating and resin manufacturers’ written instructions.
   1. Color and Gloss: Flat Black.

PART 3 - EXECUTION

3.1 EXAMINATION

A. Examine substrates and openings, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 PREPARATION

A. Coordinate setting drawings, diagrams, templates, instructions, and directions for installation of anchorages that are to be embedded in concrete or masonry construction. Coordinate delivery of such items to Project site.

3.3 INSTALLATION

A. Locate and place louvers level, plumb, and at indicated alignment with adjacent work.

B. Use concealed anchorages where possible. Provide brass or lead washers fitted to screws where required to protect metal surfaces and to make a weathertight connection.

C. Form closely fitted joints with exposed connections accurately located and secured.
D. Provide perimeter reveals and openings of uniform width for sealants and joint fillers, as indicated.

E. Protect unpainted galvanized and nonferrous-metal surfaces that are in contact with concrete, masonry, or dissimilar metals from corrosion and galvanic action by applying a heavy coating of bituminous paint or by separating surfaces with waterproof gaskets or nonmetallic flashing.

F. Install concealed gaskets, flashings, joint fillers, and insulation as louver installation progresses, where weathertight louver joints are required. Comply with Section 079200 "Joint Sealants" for sealants applied during louver installation.

3.4 ADJUSTING AND CLEANING

A. Clean exposed louver surfaces that are not protected by temporary covering, to remove fingerprints and soil during construction period. Do not let soil accumulate during construction period.

B. Before final inspection, clean exposed surfaces with water and a mild soap or detergent not harmful to finishes. Thoroughly rinse surfaces and dry.

C. Restore louvers damaged during installation and construction so no evidence remains of corrective work. If results of restoration are unsuccessful, as determined by Architect, remove damaged units and replace with new units.

   1. Touch up minor abrasions in finishes with air-dried coating that matches color and gloss of, and is compatible with, factory-applied finish coating.

END OF SECTION 08 9119